

Horn Ring Problem

On all 1951-54 Kaisers (except 54-55 Manhattan) in many cases the horn ring contacts the steering wheel before activating the horn. This is caused by the horn ring being flat instead of having a slight bend. The center should be slightly bent downward. To correct this problem Factory Service Bulletin No. 246 explains the fix.

*Place a piece of 3/4 inch thick wood at both outer edges of the horn ring and press down on the center just enough to impart a slight bend. This bends the outer edges upward and allows clearance between the ring and the steering wheel. **Take care not to over bend the ring sufficient to break it.***



Imparting a slight bend set to Horn Ring

- Kaiser Bill