

**Kaiser-Frazer Service Bulletins - Copies \$1.00 each plus postage**  
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<b>No.</b>	<b>Date</b>	<b>Major Group</b>	<b>Subject</b>	<b>Models</b>
175	July 13, 1949	Accessory	Service & Care, Vacuum Antenna	All Models
17		Body	Arm Rests Installation (Cancelled)	F47C
391	April 24, 1953	Body	Body Noise Caused by Body Mountings	All Models
240	August 31, 1950	Body	Body Rumble	K-511, K-512
3		Body	Body, Door and Window Leakage (Cancelled see Shop Manual)	K100/F47
310	November 20, 1951	Body	Care of Chrome Trim	All Models
393	May 18, 1953	Body	Care of Cloth Seat Trim	K-511, K-512, K-521, K-522, K-531, K-532
64		Body	Care of Cloth Upholstery (Cancelled see Shop Manual)	All Models
16		Body	Carpet Installation	K100/F47
147R	October 11, 1949	Body	Cleaning Fabric Tops	All Models
147		Body	Cleaning Fabric Tops (Revised 10-11-49))	Convertible and Virginian
173	July 12, 1949	Body	Cleaning Leather and Vinyl Upholstery	F-47C, F-486, K-101, K-482, K-491-5, K-492-5
50		Body	Cleaning Leather Upholstery (Cancelled see Shop Manual)	All Models
181	August 1, 1949	Body	Convertible Folding Top	All Models
107	September 3, 1948	Body	Correcting Defective or Damaged Trim	All Models
33		Body	Correction for Air Leakage in Rear Compartment (Cancelled)	K482/K101/F486
20		Body	Correction for Dust Leaks (Superseded see No. 192)	F47C/F47/K100
68		Body	Darrin Styled Nameplate (Cancelled)	All Models
401	June 19, 1953	Body	Deck Lid Hand and Lock Cylinder	F-495, F-496, F-505, F-506
216	March 3, 1950	Body	Deck Lid Weatherstrip	K-491-5, K-492-5, K-501-5, K-502-5
216R	March 3, 1950	Body	Deck Lid Weatherstrip	K-491-5, K-492-5, K-501-5, K-502-5
60		Body	Door Adjustment (Cancelled see Shop Manual)	All Models

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34		Body	Door Drainage (Cancelled see Shop Manual)	All Models
132		Body	Door Drainage (Cancelled see Shop Manual)	All Models
63		Body	Door Lock Adjustment (Cancelled see Shop Manual)	All Models
117		Body	Door Lock Adjustments (Cancelled see Shop Manual)	All 1949 Models
145	February 4, 1949	Body	Door Window Frame and Center Pillar Stationary Window Adjustment	K-492-2, K-492-3
262	January 11, 1951	Body	Door Window Regulator Clip	K-513, K-514
192	September 14, 1949	Body	Dust Proofing	All Models
133		Body	Dust-Proofing (Superseded see No. 192)	All Models
294	June 11, 1951	Body	Exterior Sun Visor Installation Instructions	K-513
247	September 25, 1950	Body	Fitting Windshield and Rear Window Reveal Moldings	K-511, K-512
408	August 7, 1953	Body	Folding Rear Seat	All Models
206	November 15, 1949	Body	Folding Top Adjustments	K-492-2, K-496-2
212	December 1, 1949	Body	Gasoline Fumes in Body	All Models
137	November 26, 1948	Body	Glove Box Door Interference	F-485, F-486
303	October 5, 1951	Body	Headlining Installation	K-513, K-514
311	November 15, 1951	Body	Headlining Installation	K-511, K-512
130		Body	Headlining Replacement (Cancelled see Shop Manual)	All Models
333	May 29, 1952	Body	Hinge Pillar Weatherstrip and Scuff Plates	K-513, K-514, K-523, K-524
283	March 9, 1951	Body	Hood Latch Adjustment	K-511, K-512
190	September 9, 1949	Body	Hydraulic Window and Top Lifts	F-496-2, K-492-2
205	October 27, 1949	Body	Installation Instructions Nylon Top	K-492-3
207	November 15, 1949	Body	Installing New Folding Top Fabric Cover	K-492-2, K-496-2
250	October 16, 1950	Body	Instrument Panel Cover	K-512
138	November 26, 1948	Body	Instrument Panel Mounting	All Models
170	July 8, 1949	Body	Lid Latch Striker	All Models

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189	August 29, 1949	Body	New Anti-Squeak for Skid Strips	K-491-5
279	March 5, 1951	Body	No.1 Body Hold Down Bracket Modification	K-513, K-514
356	July 31, 1952	Body	One-Piece Door Weatherseal	K-511, K-512, K-521, K-522
151		Body	One-Piece Doors (Cancelled see Shop Manual)	K491 F495 K492 F496
45	February 27, 1948	Body	Paint and Trim Codes	All Models
256	November 20, 1950	Body	Paint Refinishing	All Models
140	December 30, 1948	Body	Pedal Pads	All Models
199	October 17, 1949	Body	Proper Positioning of Door Striker Plate	All Models
357	July 25, 1952	Body	Rear Compartment Floor Mats	K-521, K-522
56		Body	Rear Compartment Lid Adjustment (Cancelled see Shop Manual)	All Models
273	January 29, 1951	Body	Rear Compartment Water Leaks	K-511, K-512
273R	May 30, 1951	Body	Rear Compartment Water Leaks	K-511, K-512
83		Body	Rear Quarter Panel Replacement (Cancelled see Shop Manual)	All Models
183		Body	Revised Color Codes	All Models
115		Body	Revised Color Codes (Superseded see No. 183)	All Models
203	October 5, 1949	Body	Revised Paint Codes	All Models
108	September 17, 1948	Body	Sagging Seat Cushions	K-100, K-481
167		Body	Sealing Rear Deck Lids	Traveler and Vagabond
<b>2</b>		Body	Standard Colors (Superseded see No. 183)	K100/F47
43		Body	Supplementary Seal for Fixed Windows and Vents	All Models
119	October 5, 1948	Body	Undercoating	All Models
148	February 8, 1949	Body	Vacumatic Window Lift Mechanism (TRICO)	F-496-1, K-492-3
312	December 12, 1951	Body	Water Leaks	K-513, K-514
271R	May 30, 1951	Body	Water Leaks at Doors	K-511, K-512
270	January 29, 1951	Body	Water Leaks at Front Cowl Assembly	K-511, K-512
270R	May 30, 1951	Body	Water Leaks at Front Cowl Assembly	K-511, K-512
272	February 12, 1951	Body	Water Leaks at Quarter Panels	K-511, K-512

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272R	May 30, 1951	Body	Water Leaks at Quarter Panels	K-511, K-512
210	November 23, 1949	Body	Weathersealing	K-492-3, K-502-3
150	February 23, 1949	Body	Windshield Leakage	All Models
318	January 30, 1952	Body	Windshield Replacement	K-513, K-514, K-523, K-524
330	May 21, 1952	Body	Windshield Replacement	K-511, K-512, K-521, K-522
271	February 12, 1951	Body	Wter Leaks at Doors	K-511, K-512
95	August 23, 1948	Brakes	Brake Adjustment	All Models
61	April 1, 1948	Brakes	Brake Servicing and Modification	All Models
169	June 30, 1949	Brakes	Hand Brake Cable Clip	All Models
38	February 7, 1948	Brakes	Hydraulic Brake Line Inspection	All Models
353	July 23, 1952	Brakes	Rear Axle Hydraulic Brake Line Location	K-521, K-522, K-523, K-524
47		Brakes	Repositioning Hand Brake Cable	All Models
285	March 15, 1951	Brakes	Repositioning Hand Brake Cable	All Models
163	May 27, 1949	Brakes	Self Adjusting Brakes	All Models
324	April 14, 1952	Brakes	Service Inspection	K-511, K-512, K-521, K-522
354	July 24, 1952	Clutch	Clutch and Brake Pedal Baffle	K-513, K-514, K-523, K-524
234	May 29, 1950	Clutch	Clutch Assembly Replacement	All Models
276	February 16, 1951	Clutch	Clutch Cross Shaft	K-513, K-514
300	August 7, 1951	Clutch	Clutch Cross Shaft Modification	K-513, K-514
81		Clutch	Clutch Overhaul and Adjustment (Cancelled see Shop Manual)	All Models
284	March 12, 1951	Clutch	Clutch Pedal Operation	K-511, K-512, K-513, K-514
371R	January 15, 1953	Clutch	Clutch Pressure Plate & Springs	K-513, K-514, K-523, K-524, K-533, K-534
46		Clutch	Clutch Release Shaft Replacement (Cancelled see Shop Manual)	All Models
351	July 10, 1951	Clutch	Clutch Vibration	K-511, K-512, K-521, K-522
154	April 19, 1949	Clutch	High Friction Disc	All Models
144		Clutch	Linkage Adjustment (Cancelled see Shop Manual)	1947-1948 Models
128		Cooling	Anti-Freeze Requirements (Cancelled see Shop Manual)	All Models
176	July 13, 1949	Cooling	Cooling System Maintenance	All Models
304	October 5, 1951	Cooling	Cooling System Maintenance	All Models

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100		Cooling	Cooling System Operation (Cancelled see Shop Manual)	All Models
376	January 23, 1953	Cooling	Radiator Installation	All Models
156	April 19, 1949	Cooling	Radiator Repair	All Models
257	January 2, 1951	Cooling	Radiator Top Tank Baffle	K-513, K-514
78		Cooling	Water Pump Overhaul (Cancelled see Shop Manual)	All Models
332	May 27, 1952	Electrical	40 Ampere Generator and Regulator	K-521, K-522
253	November 13, 1950	Electrical	Auto-Lite Electrical Equipment	K-511, K-512
302	August 31, 1951	Electrical	Auto-Lite Spark Plugs	K-511, K-512
96	July 26, 1948	Electrical	Battery Care and Maintenance	All Models
343	July 16, 1952	Electrical	Delco-Remy Electrical Equipment	K-523, K-524
134		Electrical	Distributor (Auto-Lite IGS-4214)(Cancelled see Shop Manual)	All Models
226	March 29, 1950	Electrical	Distributor Breaker Point Gap Specification	All Models
369	November 24, 1952	Electrical	Distributor Mounting Adapter	All Models
400	June 19, 1953	Electrical	Electric Instrument Gauges and Switches	All Models
238	August 31, 1950	Electrical	Electric Windshield Wiper	K-512
238A	December 14, 1950	Electrical	Electric Windshield Wiper	K-512
127		Electrical	Electrical Component Testing (Cancelled see Shop Manual)	All Models
227	March 23, 1950	Electrical	Electrical Component Warranty	F-515, F-516, K-511, K-512
321	April 2, 1952	Electrical	Generator and Regulator	K-511, K-512, K-521, K-522
379	February 5, 1953	Electrical	Generator Lubrication	K-521, K-522, K-523, K-524, K-531, K-532, K-533, K-534
344	July 18, 1952	Electrical	Headlight Switch Knob	K-513, K-514, K-523, K-524
246	September 29, 1950	Electrical	Horn Blowing Mechanism	K-511, K-512
396	May 29, 1953	Electrical	Ignition Switch Wiring	K-523, K-524, K-533, K-534
387	April 9, 1953	Electrical	Ignition Timing	K-514, K-524, K-534
410	August 14, 1953	Electrical	Ignition Timing	K-514, K-524, K-534
340	July 10, 1952	Electrical	Mechanical Stoplight Switch	K-521, K-522
231	April 27, 1950	Electrical	Radio Installation	F-515, F-516, K-511, K-512
370	November 24, 1952	Electrical	Radio Installation	K-511, K-512, K-521, K-522, K-530, K-531, K-532

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296	June 26, 1951	Electrical	Radio Speaker Interference	K-511, K-512
277	March 5, 1951	Electrical	Reversed Primary Wires on Ignition Coil	K-513, K-514
195	September 26, 1949	Electrical	Spark Plug Maintenance	All Models
84	May 25, 1948	Electrical	Spark Plugs	All Models
245	September 18, 1950	Electrical	Starting Motor for Hydar-matic Equipped Vehicles	K-511, K-512, K-515, K-516
15		Electrical	Testing Circuits for Overdrive Operation (Cancelled see Shop Manual)	K100/F47
406	August 6, 1953	Electrical	Turn Signal Canceling Pin (Cut-off Pin)	All Models
166	June 30, 1949	Electrical	Warranty Service on Clocks	All Models
200	October 10, 1949	Electrical	Warranty Service on Clocks	All Models
131		Electrical	Warranty Service on Clocks (Superseded see No. 200)	All Models
114		Engine	Aligning Connecting Rods	All Models
177	July 18, 1949	Engine	Camshaft	All Models
120		Engine	Carburetors WA-1-622 Series (Superseded see No. 153)	All Single Manifold Engines
411	August 18, 1953	Engine	Checking and Correcting Low Oil Pressure and Excessive Oil Consumption	All Models
105	September 17, 1948	Engine	Checking Valve Timing	All Models
320R	May 21, 1952	Engine	Crankshaft or Flywheel Replacement	K-513, K-514, K-523, K-524
293	May 23, 1951	Engine	Cylinder Block for Engine Replacement	K-513, K-514
407	August 7, 1953	Engine	Cylinder Block for Engine Replacement	F-515, K-511, K-512, K-521, K-522, K-530, K-531, K-532, K-538
381	March 6, 1953	Engine	Cylinder Block Identification	K-533, K-534
405	August 6, 1953	Engine	Cylinder Block Replacement	K-513, K-514, K-523, K-524, K-533, K-534
187	August 29, 1949	Engine	Cylinder Head Cap Screw (Air Cleaner Bracket)	All Models
326	April 30, 1952	Engine	Engine Break-in Speeds	K-521, K-522

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89		Engine	Engine Expansion Core Hole Plug (Cancelled see Shop Manual)	All Models
235	June 19, 1950	Engine	Engine Model and Serial Number	K-511, K-512, K-515, K-516
260	January 9, 1951	Engine	Engine Model and Serial Number	K-513, K-514
121	October 19, 1948	Engine	Engine Model and Serial Numbers	All Models
298	July 20, 1951	Engine	Engine Oil Pan Removal	K-514
67		Engine	Engine Oil Pressure Take-Off Plug (Cancelled)	K100/K101
221	January 24, 1950	Engine	Installation of Oil Pan Gasket	All Models
220	January 24, 1950	Engine	Main Bearing Cap Locating Dowels	All Models
186	August 25, 1949	Engine	Main Bearing Cap Replacement	All Models
103		Engine	Manifold Installation on Replacement Engines (Cancelled)	All Models Equipped with Dual Manifolds
390	April 21, 1953	Engine	Modified Crankshafts in Hydra-Matic Equipped Engines	K-521, K-522, K-530, K-531, K- 532
388	April 10, 1953	Engine	New Camshaft and Timing Gear	K-514, K-524, K-534
295	June 11, 1951	Engine	Oil Filter Installation	K-514
99	August 19, 1948	Engine	Oil Leakage at Engine Front Support Plate	All Models
79	May 13, 1948	Engine	Oil Pressure Sending Unit	K-481, K-482
152		Engine	Oversize Valve Tappets (Cancelled see Shop Manual)	All Models
161		Engine	Partial Engine Assemble	All Models
49	March 1, 1948	Engine	Piston Replacement	All Models
86		Engine	Plain Washer Under Connecting Rod Self Lacking Nut	All Models
197	September 20, 1949	Engine	Purolator Type Oil Filter Maintenance	All Models
62	April 8, 1948	Engine	Recommended Procedures for investigating and correcting excessive oil consumption.	All Models
366	January 23, 1953	Engine	Replacement Piston Rings	All Models
366R	January 23, 1953	Engine	Replacement Piston Rings	All Models
26		Engine	Running In Speeds and Engine Oil (Superseded see No. 116)	All Models
116	September 13, 1948	Engine	Running-in Speeds and Engine Oil	All Models

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111		Engine	Self-Locking Valve Tappets (Cancelled see Shop Manual)	All Models
135		Engine	Serial Nos. on Short Cylinder Blocks (Superseded see No. 160)	All Models
160	May 19, 1949	Engine	Serial Numbers on Short Cylinder Blocks	All Models
19		Engine	Speed Restrictor	All Models
053R	May 13, 1949	Engine	Testing and Correcting Oil Pump Pressure	All Models
53		Engine	Testing and Correcting Oil Pump Pressure (Revised 5-13-49)	All Models
162	May 25, 1949	Engine	Thrustwasher Dowel Pin Elimination	All Models
254	November 27, 1950	Engine	Use of Cast Iron Tappets With Cast Iron Camshaft	K-511, K-512
14		Engine	Value Tappet Adjustment (Cancelled see Shop Manual)	K100/F47
198	September 22, 1949	Engine	Valve Chamber Oil Baffle Assembly	All Models
194	September 20, 1949	Engine	Valve Mechanism Maintenance	All Models
348	July 21, 1952	Engine	Valve Seat Reconditioning	All Models
292	April 26, 1951	Engine	Valve Tappet Adjustment	K-513, K-514
051R	January 24, 1950	Engine	Valve Tappet Adjustment	All Models
292R	May 30, 1951	Engine	Valve Tappet Adjustment	K-513, K-514
51		Engine	Valve Tappet Adjustment (Revised 3-10-48)	All Models
188	August 29, 1949	Engine	Valve Tappet Cover	All Models
123		Engine	Valve Tappet Cover (Cancelled)	All Models
123		Engine	Valve Tappet Cover (Cancelled)	All Models
149		Engine	Valves (Preventive Maintenance)	All Models
72	May 5, 1948	Engine	Valves, Retainers and Locks	All Models
6		Engine	Vibration Damper Timing-Marks (Cancelled see Shop Manual)	K100/F47
110		Enging	Fitting Connecting Rod and C/S Main Bearings (Cancelled see Shop Manual)	All Models
219	January 24, 1950	Exhaust	Exhaust Flange Stud Nut	All Models



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337	June 12, 1952	Exhaust	Exhaust Pipe (Manifold to Muffler) Replacement	K-513, K-514, K-523, K-524
362	September 24, 1952	Exhaust	Exhaust Pipe (Manifold to Muffler) Replacement	K-513, K-514, K-523, K-524
25	October 17, 1947	Exhaust	Exhaust Pipe Clamp & Hanger	F-47, F-47C, K-100
213	December 10, 1949	Frame	Frame Crossmember No.2	All Models
172	July 12, 1949	Frame	No. 4 Frame Crossmember	All Models
85		Front & Rear Suspension	Heavy Duty Springs and Shock Absorbers	All Models
109	September 13, 1948	Front and Rear Suspension	Change in Rear Spring and Related Parts	All Models
211	December 13, 1949	Front and Rear Suspension	Checking Front End Caster	All Models
139	December 9, 1948	Front and Rear Suspension	Front Coil Springs	All Models
328	May 9, 1952	Front and Rear Suspension	Improved Shock Absorbers	All Models
101	August 26, 1948	Front and Rear Suspension	Lubrication Hoists Causing Front End Misalignment	All Models
44	March 15, 1948	Front and Rear Suspension	Maintaining Proper Torque of Rear Spring "U" Bolt Nuts	All Models
22	October 13, 1947	Front and Rear Suspension	Procedure for Front End Alignment and Elimination of Shimmy	F-47, F-47C, K-100, K-101
59	January 25, 1945	Front and Rear Suspension	Rear Spring Preventive Maint	All Models
39	February 9, 1948	Front and Rear Suspension	Replacement of Front Suspension Upper Arm Pivot	All Models
10		Front and Rear Suspension	Replacing Plain Nut With Lock Nut On: Front and Rear Sway Eliminator, Front Shock Absorber, Fuel Tank to Frame Nut. (Cancelled see S.M.)	K100/F47
178	July 23, 1949	Fuel	Accelerator Cross Shaft	All Models
168	June 30, 1949	Fuel	Accelerator Pedal	All Models
258	January 2, 1951	Fuel	Accelerator Rod Interference	K-511, K-512
182	August 1, 1949	Fuel	Air Cleaner Vibration	All Models
66	April 14, 1948	Fuel	Carburetor Shaft Extension lever	All Models

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153		Fuel	Carburetor WA-1-622 Series	All Single Manifold Engines
394	May 25, 1953	Fuel	Carter Carburetor Models - WGD 999S and WGD 2052S	K-530, K-531, K-532, K-538
268	January 29, 1951	Fuel	Carter Carburetor Models 814S, 820S, 820SA, 820SB, 833S, 833SA, 833SB	K-513, K-514
307	October 22, 1951	Fuel	Carter Carburetor Models YF-820S, 820SA, 820SB, 814S, 833S, 833SA, 833SB	K-513, K-514
23		Fuel	Carter Carburetor, Model W1574S and Carburetor Warranty (Cancelled)	All Models
360	September 4, 1952	Fuel	Diagnosis and Possible Correction of Fuel System Difficulties	K-521, K-522
75		Fuel	Dual Manifold and Carburetion	K482/F486
075A	August 26, 1948	Fuel	Dual Manifold and carburetion	F-486, K-482
142	December 30, 1948	Fuel	Eliminating Air Cleaner Noise	All Models
82	May 28, 1948	Fuel	Excessive Fuel Consumption	All Models
218	January 24, 1950	Fuel	Float Level Gauges for WCD 685-S and WCD 685-SA Carburetors	All Models
248	September 29, 1950	Fuel	Fuel Filter Maintenance	K-511, K-512
202	October 10, 1949	Fuel	Fuel Pump Oil Seal Replacement	All Models
13		Fuel	Fuel Pump Pressure and Carburetor Adjustment (Cancelled see S. M.)	K100/F47
334	May 29, 1952	Fuel	Fuel Tank Siphon Tube Assembly Replacement	K-511, K-512, K-513, K-514, K-521, K-522, K-523, K-524
146	February 18, 1949	Fuel	High Altitude Metering Rods	All Models
31		Fuel	Servicing and Interchangeability of Fuel Pumps (Cancelled)	All Models
380	March 3, 1953	Fuel	Throttle Linkage Adjustment	K-530, K-531, K-532
179	July 23, 1949	Fuel	Throttle Linkage Kits	All Models
358	July 25, 1952	Fuel	Vacuum Booster Fuel Pump with Electric Windshield Wiper	K-522
274	February 14, 1951	Fuel	Vacuum Booster Pump	K-513, K-514
106		Fuel	Vapor Lock (Cancelled)	All Models
217	January 16, 1950	Fuel	WCD-723S Carburetor	All Models

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286	March 16, 1951	Fuel	WGD-781S and WGD-813S Carburetors	K-511, K-512, K-515, K-516
232	May 17, 1950	Lubrication	Covered rear spring lubrication	F-515, F-516, K-511, K-512
378	February 4, 1953	Lubrication	Front Wheel Bearings	All Models
252R	January 8, 1951	Lubrication	Lubrication of Overdrive	F-515, F-516, K-511, K-512, K-513, K-514
259	January 3, 1951	Lubrication	Lubrication Recommendations	All Models
239	August 31, 1950	Lubrication	Oil for oil bath air cleaner	All Models
8		Lubrication	Rear Axle Lubrication Fittings (Cancelled)	K100/F47
30		Miscellaneous	1948 Model Designation and Tire Size (Cancelled)	All Models
368	November 19, 1952	Miscellaneous	1953 Design Refinements and Improvements	All Models
80		Miscellaneous	Air Conditioning Adjustment (Cancelled see Shop Manual)	F486
112		Miscellaneous	Break-In Information Tag (Cancelled)	All Models
384	March 23, 1953	Miscellaneous	Consignor-transportation-consignee Policies and Responsibilities covering damages and shortages	All Models
322	April 4, 1952	Miscellaneous	Design Refinements and Improvements	K-521, K-522
323	April 4, 1952	Miscellaneous	Design Refinements and Improvements	K-523, K-524
42	February 20, 1948	Miscellaneous	Information required for ordering major units	All Models
339	July 10, 1952	Miscellaneous	Inspection of Vehicles Shipped by Rail or Truck	K-521, K-522, K-523, K-524
158R	July 15, 1949	Miscellaneous	Kaiser Taxicab	K-491, K-491-5, K-491-6
158		Miscellaneous	Kaiser Taxicab (Rev. July 15, 1949)	K491
228	March 23, 1950	Miscellaneous	Major Assemblies Used for warranty and or policy	All Models
215		Miscellaneous	Numerical Index	All Models
11		Miscellaneous	Numerical Index (Superseded see No. 215)	All Models

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118		Miscellaneous	Numerical Index (Superseded see No. 215)	All Models
55		Miscellaneous	Numerical Index (Superseded see No. 215)	All Models
361	November 21, 1952	Miscellaneous	Policies and Procedures Covering Replacement of Parts Under Standard Warranty	All Models
361S1	November 21, 1952	Miscellaneous	Policies and Procedures Covering Replacement of Parts under Standard Warranty (MRP - RCA)	All Models
361S2	January 27, 1953	Miscellaneous	Policies and Procedures Covering Replacement of Parts under Standard Warranty (MRP - RCA)	All Models
9		Miscellaneous	Preliminary Service Information (Cancelled see Shop Manual)	All Models
278	March 2, 1951	Miscellaneous	Preventive Maintenance Vehicle Storage	K-511, K-512, K-513, K-514
090A	March 23, 1950	Miscellaneous	Procedure covering replacement of parts under standard warranty (M.R.P.'s)	All Models
41		Miscellaneous	Procedure Covering Replacement of Parts Under Standard Warranty (MRPs) (Superseded see No. 90 and 90A)	All Models
12		Miscellaneous	Procedure Covering Replacement of Parts Under Standard Warranty (superseded see Nos. 90 and 90A)	All Models
165		Miscellaneous	Procedure Covering Request for Credit Authorization	All Models
1		Miscellaneous	Procedure for Entering Warranty, Labor and Material Claims (Superseded see Nos. 90 and 90A)	All Models
287	April 2, 1951	Miscellaneous	Procedure for Handling Request for Service Assistance	All Models
287R	May 17, 1951	Miscellaneous	Procedure for Handling Request for Service Assistance	All Models

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214	December 1, 1949	Miscellaneous	Processing Credits for Replacement Engines	All Models
191		Miscellaneous	Proper Care of Chrome Finish	All Models
184	August 25, 1949	Miscellaneous	Radio Antenna Trimmer	All Models
141R	November 15, 1949	Miscellaneous	Return of Replaced Engine Assemblies	All Models
141		Miscellaneous	Return of Replaced Engine Assemblies (Revised 11-15-49)	All Models
164		Miscellaneous	Return of Replaced Parts	All Models
76		Miscellaneous	Revised Service Standards (Cancelled see Shop Manual)	All Models
403	July 6, 1953	Miscellaneous	Service Time Schedule Addition and revisions	All Models
365	November 18, 1952	Miscellaneous	Service Time Schedule Additions and Revisions	All Models
338	September 22, 1952	Miscellaneous	Service Time Schedules Additions and Revisions	All Models, K-521, K-522, K-523, K-524
27		Miscellaneous	Special Instructions for return of Engines and Memorandum of Returned Parts Form (Superseded see No. 90 and 90A)	All Models
7		Miscellaneous	Speedometer Service4 (Superseded see Nos. 90 and 90A)	All Models
129		Miscellaneous	Tool Container and Stowage (Cancelled)	All Models
409	July 30, 1953	Miscellaneous	Warranty Replacements on Allstate Cars	A-230, A-240, A-330, A-340
69		Miscellaneous	Windshield Wiper Inspection and Servicing (Cancelled see Shop Manual)	All Models
329	May 21, 1952	Propeller Shaft and Universal Joints	Ball and Trunnion Type (Universal Products) Propeller Shaft	K-523, K-524
18	May 24, 1947	Propeller Shaft and Universal Joints	Elimination of Bell Ringing in Mechanics Drive Line	F-47, K-100
4	January 31, 1947	Propeller Shaft and Universal Joints	Front Propeller Shaft End-Play	K-100

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171	July 18, 1949	Propeller Shaft and Universal Joints	Installation Instructions for Universal Joint Boot (Late Type)	All Models
5	January 3, 1947	Propeller Shaft and Universal Joints	Vibration and Noise Elimination	F-47, K-100
126		Rear Axle	Drive Gear Ratios (Superseded see No. 196)	All Models
193	September 9, 1949	Rear Axle	New Bolt for (Bevel) Drive Gear	All Models
385	April 1, 1953	Rear Axle	Rear Axle Models and Proper Pinion Settings	All Models
364	October 29, 1952	Rear Axle	Rear Axle Noise	K-511, K-512, K-521, K-522
65		Rear Axle	Rear Axle Overhaul (Cancelled see Shop Manual)	All Models
386	April 9, 1953	Rear Axle	Rear Axle Pinion Bearing Spacer	K-513, K-514, K-523, K-524, K-533, K-534
196	October 3, 1949	Rear Axle	Rear Axle Ratios	All Models
335	June 2, 1952	Rear Axle	Rear Axle Ratios	K-521, K-522, K-523, K-524
382	March 6, 1953	Rear Axle	Rear Axle Ratios	All Models
159		Rear Axle	Rear Axle Tread Change	All Models
301	August 10, 1951	Rear Axle	Use of Gauge set No. W-99	K-513, K-514
21		Rear Axle and Suspension	Rear Sway Eliminator Bar (Cancelled)	K100/F47/F47C
40	February 16, 1948	Sheet Metal	Correction of Rust Condition on Frazer and Manhattan Grille	F-47, F-47C, F-485, F-486
29	November 28, 1947	Sheet Metal	Elimination of Hood Props	All Models
57	March 24, 1948	Sheet Metal	Fitting Hoods	All Models
230	April 21, 1950	Sheet Metal	Hood and Grille Alignment	F-515, F-516
372	December 16, 1952	Sheet Metal	Hood Hinge Spring Replacements	K-511, K-512, K-521, K-522, K-530, K-531, K-532
124	October 13, 1948	Sheet Metal	Hood Latch Support	All Models
124		Sheet Metal	Hood Latch Support	1949 Models Only
73	May 10, 1948	Sheet Metal	Hood Replacement	All Models
208	November 15, 1949	Sheet Metal	Hood Replacement	F-47, F-47C, K-100, K-101
77	May 20, 1948	Sheet Metal	Installation of front splash shield extension pad to eliminate drowning out of engine.	All Models
155	April 19, 1949	Sheet Metal	Parking Light Splash Shield	All Models

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125	October 19, 1948	Sheet Metal	Right front fender splash shield access hole cover	All Models
125		Sheet Metal	Right Front Fender Splash Shield Access Hole Cover	1949 Models Only
180	July 23, 1949	Sheet Metal	Wheel Shield Interference with tire	All Models
204	October 27, 1949	Steering	Checking and Correcting Hard Steering	All Models
269	February 12, 1951	Steering	Checking and Correcting Hard Steering	K-511, K-512
404	June 16, 1953	Steering	Pitman Arm Puller	All Models
54		Steering	Securing Steering Wheel Emblem (Cancelled)	All Models
242	September 12, 1950	Steering	Steering Column Alignment	K-511, K-512
363	October 16, 1952	Steering	Steering Column Alignment	K-511, K-512, K-521, K-522
28	November 21, 1947	Steering	Steering Gear Assemblies	F-47, F-47C, K-100
265	January 11, 1951	Steering	Steering Gear Modification	K-513, K-514
201	October 5, 1949	Steering	Steering Idler Arm Upper Bushing	All Models
267	January 19, 1951	Steering	Steering Idler Lever Kit	All Models
35	February 2, 1948	Steering	Steering Knuckle Arms	All Models
70	May 26, 1948	Steering	Steering knuckle stop screw	All Models
244	September 8, 1950	Steering	Steering Pitman Arm and Drag Link	K-511, K512
157	May 18, 1949	Steering	Steering Stop Screws Discontinued	All Models
88		Suspension	Pin Marks to Indicate Spring Capacities	All Models
275	February 14, 1951	Transmission	Conservation of Aluminum Die-cast Parts	F-515, F-516, K-511, K-512
349	July 21, 1952	Transmission	Dual-Range Hydra-Matic Front Servo Piston and Spring	K-521, K-522
350	July 22, 1952	Transmission	Dual-Range Hydra-Matic Front Servo Piston and Spring	All Models
71	May 10, 1948	Transmission	Failure of overdrive disengage	All Models
355	July 24, 1952	Transmission	Front Pump Cover Oil Seal	All Models
174		Transmission	Gear Shift Linkage	1949 Models
241	September 8, 1950	Transmission	Gearshift Linkage Adjustment	K-511, K-512
266	January 19, 1951	Transmission	Gearshift Linkage Adjustment	K-513, K-514

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209	December 1, 1949	Transmission	Gearshift Rod Bellcrank Assembly (1st and Reverse)	All Models
261	January 2, 1951	Transmission	Hydra-matic Throttle Linkage	All Models
282	March 9, 1951	Transmission	Hydra-Matic Torus Access Hole	K-511, K-512
402	July 8, 1953	Transmission	Hydra-Matic Transmission Band Adjustments	All Models
395	May 29, 1953	Transmission	Hydra-Matic Transmission Center Bearing Cap Dowel Pin	All Models
264	January 19, 1951	Transmission	Hydra-Matic Transmission Fluid	K-511, K-512, K-515, K-516
347	July 21, 1952	Transmission	Hydra-Matic Transmission Flywheel Housing Alignment	All Models
255	November 20, 1950	Transmission	Hydra-matic Transmission Mainshaft nut torque specification	F-515, F-516, K-511, K-512
375	January 23, 1953	Transmission	Hydra-Matic Transmission Mainshaft Nut Torque Specification	All Models
375R	March 31, 1953	Transmission	Hydra-Matic Transmission Mainshaft Nut Torque Specification	All Models
398	June 12, 1953	Transmission	Hydra-Matic Transmission Shop Manual Supplement Corrections	All Models
297	July 20, 1951	Transmission	Hydra-Matic Transmission Time Schedule	F-515, F-516, K-511, K-512
297R	August 22, 1951	Transmission	Hydra-Matic Transmission Time Schedule	F-515, F-516, K-511, K-512
346	July 18, 1952	Transmission	Hydra-Matic Transmission Torus Cover Neck Ring Wear	All Models
143		Transmission	Inspection and Adjustment Gearshift Mechanism (1949)	All Models
225	March 7, 1950	Transmission	Inspection, Adjustment and Alignment of Gearshift Mechanism	All Models
308	October 25, 1951	Transmission	K-50 and K-51 Hydra-Matic Transmission	F-515, F-516, K-511, K-512
331	May 21, 1952	Transmission	Mainshaft Bearing Retainer Bushing Replacement	K-511, K-512, K-521, K-522
291	April 20, 1951	Transmission	Model K-51 Hydra-Matic Transmission	K-511, K-512
48		Transmission	Overdrive Governor Boot (Cancelled)	F47, F47C F485 and F486



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87		Transmission	Overdrive Governor Modification (Cancelled)	All Models Equipped with Overdrive
345	July 18, 1952	Transmission	Overdrive Ring Gear to Housing Interference	K-511, K-512, K-521, K-522
392	April 30, 1953	Transmission	Parking Break Bracket to Case Shims	K-530, K-531, K-532
224	February 21, 1950	Transmission	Poppet Ball Pin for Poppet Sleeve	All Models
24		Transmission	Procedure Governing Shifting Mechanism Adjustments (Superseded see No. 143)	All Models
325	April 30, 1952	Transmission	Rear Clutch Annular Piston	K-511, K-512, K-521, K-522
397	June 2, 1953	Transmission	Transmission Assembly	All Models
373	December 30, 1952	Transmission	Transmission Countershaft Bearing Spacer and Washers	All Models
229	April 18, 1950	Transmission	Trouble shooting in the Transmission	All Models
113		Wheels & Tires	Cleaning White Side Wall Tires (Cancelled see Shop Manual)	All Models
74		Wheels & Tires	Front Wheel Bearing Inspection and Servicing (Cancelled see Shop Manual)	All Models
185		Wheels & Tires	Front Wheel Inner Bearing Seals	1948-1949
52		Wheels & Tires	Hub and Drum Replacement	All Models
102		Wheels & Tires	Proper Tire Care (Cancelled See Shop Manual)	All Models
136	November 19, 1948	Wheels and Tires	Exchange of Incorrect size Tires	All Models
389	April 10, 1953	Wheels and Tires	Front Wheel Bearing Seal	K-530, K-531, K-532
104	August 26, 1948	Wheels and Tires	Front Wheel Bearing Standardization	All Models
32	December 22, 1947	Wheels and Tires	Identification of Wheels	All Models
288	April 26, 1951	Wheels and Tires	Tire Pressure	K-513, K-514
288R	June 26, 1951	Wheels and Tires	Tire Pressure	K-513, K-514
367	November 10, 1952	Wheels and Tires	Wheel Covers Loosening in wheels	K-513, K-514, K-523, K-524