



## Service Parts

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### ***Henry-J & Allstate Sub-Rocker Frame Kit (18 gauge metal)***

(Note: This is a proven kit and fits exactly as the original - beware of poor copies)

This kit is designed to repair rust-out or other damage to the Sub-Rocker Frame(s). These frames are the 48 inch V-shaped channels located directly behind the outer Rocker Panels and directly under the doors and are part of the Henry-J sub-frame. We suggest that this kit be used by those who have some degree of experience with MIG Welding and general auto-body work, although it has been successfully used by the novice who had never used a MIG before.

In most cases where the floor and/or the rocker panel is rusted out this Sub-Rocker Frame will also be rusted so much as to destroy the body integrity. This results in door sag and body shake as the Sub-Rocker Frames actually hold the body together. (The outer rocker panels are cosmetic only and do not contribute to body strength.) When the integrity of the Sub-Rocker Frames are lost only the body-to-frame mounts hold the car together, and they are rubber insulated. This rubber is designed to allow the entire body to "give" or move slightly, and so the body does. This means, unless the body moves as a unit, the doors and fenders are constantly moving and it is impossible to maintain alignment. The most noticeable result is that the doors sag and the cracks between the doors and front and rear fenders loose alignment. This movement also effects the hood fit to the front fenders.

The kit contains complete step-by-step installation instructions and a full-color in-depth pictorial of an actual installation. It includes several important and critical cautions.

Each kit will repair one side. It consists of 3 pieces; 1 Inside Panel, 1 Outside Panel and one punched End Plate. The panels are shown in black in the sketch below.

